
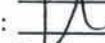


Day: Wednesday, 11/02/2009 7:23:23 AM
User: Linda Lacelle

Process Sheet

SPRT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GHW KIT BLUE
Job Number	: 45744		
Estimate Number	: 13082		
P.O. Number	:	Part Number	: D206648011
This Issue	: 11/02/2009 S.O. No. :	Drawing Number	: N/A BLUE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11/02/2009 Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 44220	Material	:
Written By	: 	Due Date	: 18/02/2009 Qty: 10 Um: Each
Checked & Approved By	: 		
Comment	: Est Rev:A 07-12-05 New issue ENC 1080p DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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After JLD 09/02/10



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-011 CHG001

S 02/02/24

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2652	Bushing
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2652

Bushing

18 *
B4390062 * 16
B44278

SP

4.0	D2659	Lug Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Lug Assembly

Batch:

45294

9/2/13 SP

B45294 (12)

12/2/24

5.0	AN3C37A	BOLT
-----	---------	------



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN3C37A

Bolt

M110396

M110898 (104)

9/2/14

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT BLUE

Job Number: 45744

Part Number: D206648011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD10

Washer

M110139

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

NUT

batch:

M109798

9/2/11

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sort 6/24 (46)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-011

9/2/24

5

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/24

Job Completion



MF
09-02-24